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31 for Sil2, 32 for SIL3 do you have a product suggestion that we should compare? If the answer is Sâ, the 5069 (5380) and 1769 (5370) controllers will be your approach. Currently, Allen Bradley offers three families from the Compactlogix Controllers families, families 1768, 1769 and 5069. As the nodes count increases, the size of the controller also required will also increase. The L1 and L2 processors are small and limited controllers that are used in independent or small assemblies limited by OEM, and were not really mentioned in this discussion. With these three (four) questions, you can unnecessarily eliminate it and focus on the needs of your system. The third question to ask is "What big is my system?" ". When this becomes evident, the increase in family costs 1769 to the 5069 family almost refuses when it realizes that you can see the next size of the controller down (2MB 5069 vs. the 1769 series is not so simple in the description of the size of the memory, with an L33 that has 2 MB of memory and an L37 that has 4 MB. The numbering of numbering for each family is similar. The first part of the part is the number of Family, followed by a board. After that first question, the next will help to concentrate specific versions of the family that is seeing and gives the right questions to ask the expert with which to speak at the end of their processor selection If it goes with a new system (or the conversion of an existing competitor), then it is concentrated in the new ones that meet their needs and ignore all the oldest systems. The focus of their research (and should) will tend to the last family of C Ontrolerators, 5069. 5069 (5380) Family Compactlogix Controlers Characteristics L306er L30 6erm L310er L310erm L320er L320erm (K) User memory available 0.6MB 0.6MB 1MB 2MB 2MB Safety Memory N/A Memory Card 1784-SD2 (2GB), Other COMM PORTS 2 ETHERNET (10/100/1000MB), 1 USB Max Ethernet/Nodes IP 16 16 16 24 24 40 40 MOXIMUM MOVEMENT AXES 256 256 256 CIP ACTION APE MAXIMUM 2 4 8 LOCAL DAYS OF IO LOCAL 8 8 8 8 16 16 16 16 16 BATTERÍA No min SW See 29 29 29 29 29 29 29 L330ER L330ERM (K) L340er L340erm L350erm (K) L380ermer L3100erm Available user memory 3MB 3MB 4MB 4MB 5MB 8MB 10MB Safety memory Available N/A Memory card 1784-SD2 (2GB), other Comm ports available 2 Ethernet (10/11/ 1000MB), 1 USB MAX ETHERNET/IP NODES IP 60 60 90 90 90 120 150 180 AXES OF MOXIMUM MOVE 31 31 31 31 31 31 batter Available 0.3MB 0.3MB 0.5MB 0.5MB 1MB 1MB Memory card 1784-SD2 (2GB), other available Comm ports 2 Ethernet (((10/100/1000Mb) , 1 USB Max Etherner/Nodes IP 16 16 24 24 40 40 40 Axes of Mén Movement. 31 for Sil2, 32 for Sil3 L330ers2 L330erms2 (K) L330erms3 (K) L340ers2 L340erms2 L340erms3 L350ers2 L350erms2 (K) L350ms3 (K) User memory available 3MB 3MB 4MB 5MB 5MB 5MB Safety Memory available 1.5MB 1.5MB 1.5MB 1.5MB 1.5MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB 2MB MEMORY MEMORY CARD 1784-SD2 (2 GB), OTHER COMM PORTS AVAILABLE 2 ETHERNET (10/100/1000MB), 1 USB MAX ETHERNET/IP NODES 60 60 90 90 120 120 MOXIMUM MOVEMENT AXES 256 256 256 AXES OF UNIT CIP MAXIMUM 16 20 24 MOS SIL3 L80ers2 L380erms2 L380erms3 L3100ers2 L3100erms2 L3100erms3 User Memory Available 8MB 8MB 10MB 10MB 10MB Safety Memory Available 4MB 4MB 5MB 5MB 5MB Memory Card 1784-SD2 (2GB), others, others. Communication ports available 2 Ethernet (10/100/1000Mb), 1 Max Ethernet/Nodes IP 150 150 180 180 Axes of maximum movement 256 256 CIP drive axes maximum 28 32 mâx local IO 31 31 31 31 BATTERO No min sw see. We recently discussed the selection of a new controllogix platform and the questions you need to yourself, and the expert with whom you discuss, before choosing the appropriate controller. Just as I would not buy a vehicle today with a carbureted motor because finding support in it is difficult, it will not want to put yourself in a situation in which you cannot obtain your support (relatively) new control system. The compactlogix line currently comes in a very large range of options than the controllogix. The 5370 version of the 1769 family is the transition to the most new technology, based on the previous footprint. Can you extract some surprising data for the analysis in your OEE calculator of 5480? The most easier update is to remain within the same platform (1768 or 1769-l3, etc.) because they should not change the hardware around the controller and only require minimum changes in the program to improve their abilities. The difference between only security and security and movement controllers is usually around a 10% versus 30% premium on the controller not capable. The compactlogix controller's line is divided into three families, 1768, 1769 and 5069. There is not much at the end, because some simple questions raisedly eliminated all the unnecessary noise and will begin to focus on what he needs. The final discussion before the tables is the new controller that has not been discussed at all, the 5480 version of the 5069 family. This controller is a special union of a 5380 controller with an informal system based on Windows 10. If it is Provided to be willing and capable of making a complete more update (new hardware or configuration of IO and an extensive update), seeks to find the best processor to adapt to its application and concentrate on the line S recent for product life cycle considerations. . This article will deepen how to separate the various versions of this controller line and A basis for conversation on compactlogix controller is better for application. Application. It allows you to have applications that will normally run on a separate computer that runs together with the controller. In 5069 controllers, there are the L3 and L4 series, which is 5380 and 5480 controllers (Read over 5480 below). Then comes the size of the memory, so a â,¬ "l306er is a 600KB memory controller, while an L320er has 2 MB. Actually, it is an attempt at rockwell slowly migrating a large base of Customers to the new controller, the 5069 family. While this sounds interesting, the capacities are limited, since it is not a complete PC. Everything that sounds very confusing, â¿ verdad? If you are not going to make a direct replacement, The first question to answer is "Do you need or do I want integrated security in the controller?" " However, there are benefits for this configuration in high -end systems that use trends and animals, since the PC has direct access to the controller that allows high -speed data transfer. With the understanding of these four questions about your system and additional information about the various controllers families, the discussion you have with an expert in compactlogix controllers will allow you to select the best controller for your application. First, a declaration. The previous versions require that you maintain a reserve of the memory available for the system processes (generally 20-30%), which means that a 1 MB controller was really a 700 KB controller. The number and letters that follow the board give information about the size and controller capabilities. Can you run your HMI system in just a 5480 controller? A benefit to the highest counting of nodes is that it must put it in a controller that has enough space for the additional programming that always occurs once a project is responsible and the greatest capacities of the of control allow new and improved functions of the production line. . While the use of obsolete systems may seem From the front, unless you have an absolutely reliable supplier of spare parts, it will find that the initial cost savings will be overwhelmed by maintenance costs. In addition, the 5069 series has some significant improvements, with the greatest is that it can fit more program in the available memory memory. Within this, the 1769 family is divided into the L3X controllers and the 5370 controllers, while the 5069 family is divided into the 5380 controllers and the 5480 controllers. There are several reasons for this, being the main one that the 5069 controllers will be admitted the long compactlogix controllers. The decisive factor in this will be based on two factors: if the IO you need is backed by the family (the 5069 family is new, so that the myduli will be developing) and if you need movement controls or not (That is the second, and really decides, the question in my opinion). The second question to ask is: "Do you need or do I want movement capabilities?" If the answer is no, then the 5069 family will be its approach to the 5069 compactguardlogix in particular. Maybe. First, a definition: the nodes are any device that resides in the controller network, whether a unit, a remote IO shelf, a computer, a Cámara or other controller. 3MB 1769.) The only real inconveniences for the 5069 are currently the requirements of the software version (the controller cannot be programmed at anything below version 28, and really version 30) and the moms that are in Development (Rockwell is known for not complying with the product launch dates, which can lead to problems if you expect a next product). What this means is that you will see this gear set for the 5069 family, because the benefits are far exceeding costs, Especially, especially with the ease of using these capabilities to overcome some of the challenges. challenges. A comment below, or send us a message on Facebook, Twitter or LinkedIn. a thumb rule that I follow is that I add 50% to my current node Count to allow expansion when selecting a new controller, since the future decision to replace the controller or consolidate nodes is not fun. Each of these families offers a compactguardlogix version of the controller, which allows integrated safety to SIL3/full depending on the model. Due to its popularity and the wide range of applications that can serve, there are several versions inherited from compactlogix that are (and will continue) backed by the manufacturer. This is one of those controllers that if you are looking at this type of capabilities, you already know everything about the controller and not even looking at others, from there the lack of discussion in this article. This question will determine the size of the controller you need, according to the nodes and the size of the program. What does all this mean for you? Then come the modifiers for additional functionality, with M for movement, S2 or S3 for security (SIL 2 or SIL3) and K for the coating coating. The 5069 family has a separate memory buff for system processes, so a 1 MB controller allows 1 MB of program, almost doubling the controller's size. The 1769 series follows the same format, although the processor can be a â,¬, L1, -L2 or â ¢ â,¬ -l3. If you are looking for security in your controller, any of these families will work, and both have their benefits and inconveniences. Those simple questions begin with this: are you replacing an existing compactlogix or is it a new system? For some, the answer will not be a contrologix, but a compactguardlogix platform, based on the size and complexity of the system. You are replacing an existing system, you can select a new new or a more more capable of the existing platform. And the 1768 controllers are the form of form and the most old technology base, but there must be enough that customers do not want to get rid of it still offers them. If your response is only, then the selected family is reduced to the availability of IO (although with the remote capabilities of IO in equal conditions, the 5069 family should be their approach to the year). The controller, because there is an option that offers security without movement (the 1769 family only offers security and movement), for an increase in relatively small prices, obtains the ability to add security functionality to your system without Have to replace the controller. controller.

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